



Ref	06283
Machine	AUTOMATIC LONGITUDINAL SEAM WELDER
Brand	CALVERA
Model	204 Series

MAIN TECHNICAL DATA

EQUIPMENT:

- J 6 meter long bench
- J FRONIUS TranspulsSynergic 5000 pulsed arc welding, refrigerated:
 - Mains voltage 3 x 400 V.
 - Mains voltage tolerance +/- 15%
 - Main fuse protection 35 A slow-blow
 - Primary continuous current (100% duty cycle) 18 – 29,5 A
 - Primary continuous current 13,1 KVA.
 - Efficiency 90%
 - Open circuit voltage 70 V
 - Welding current range
 - MIG/MAG : 3 – 500 A
 - Rod electrode: 10 – 500 A
 - TIG : 3 – 500 A
 - Welding current
 - 40 % duty cycle 500 A
 - 60% duty cycle 450 A
 - 100% duty cycle 360 A

(characteristics based according to technical data)