



	Ref.	06471
	Machine	Slitting and Cut-on-length line
	Brand	GRANDINI
	Model	LMRS

GENERAL SPECIFICATIONS:

<ul style="list-style-type: none"> ➤ Maximum width sheet ➤ Maximum thickness sheet R=42Kg/mm².. ➤ Maximum thickness aluminium ➤ Speed..... ➤ Cutting line tolerance ➤ Maximum number longitudinal cuts..... ➤ Supply voltage..... ➤ Electrical power. ➤ Air consumption ➤ Work direction 	<p>1.500 mm 1,5 mm 3 mm 12 m/min ± 1 mm 3 380 V 50 Hz 10 kW 100 l/h From left to right</p>
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COMPOSITION OF THE LINE:

<ul style="list-style-type: none"> ➤ UNCOILER PSP 15: Constructed on welded steel frame with cantilevered mandrel and hydraulic expansion of the jaws. Coil maximum weight without support feet 7.000 kg Coil maximum weight with support feet 10.000 kg Coil maximum width 1.500 mm Jaws expansion diameter Ø 470 / 520 mm Jaws expansion diameter with supplements..... Ø 570/620 mm Coil maximum outer diameter Ø 1.200 mm ➤ LOADING TROLLEY Welded steel frame mounted on wheels wich move along two rails driven by gear motor Horizontal displacement stroke..... 2.000 mm Lift stroke..... 200 mm ➤ STRAIGHTENER RDM 15 4 Feed rollers of chrome and ground steel Ø 100mm 7 Straightener rollers of chrome and ground steel Ø 100 mm ➤ LOOP TABLE : Foldable table hydraulically In horizontal position allow sheet to pass In folding position perform a loop that feed the sheet ➤ SLITTING GROUP TRCG: Including Guide table, Sheet length measuring encoder Drive rollers, Circle shear with 3 set of blades. Collapsible table and shear guillotine mechanics pneumatic clutch. ➤ MOTORIZED OUTLET ROLLERS TABLE 	
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(characteristics based according to technical data)