



	Nº Machine Brand Model	05957 Laser cutting Equipment SALVAGNINI L1 - 3015 Equipped with: -Rofin Sinar DC 015 Laser unit -Pallet double
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Main technical data

SALVAGNINI L1-3015 MACHINE:

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|-----------------------------------|-------------------|
| ➤ Sheet maximum dimensions | 3.048 x 1.524 mm. |
| ➤ Shee mímimum dimensions. | 508 x 508 mm. |
| ➤ Axis Z travel | 150 mm. |
| ➤ Sheet maximum weighth | 500 kg. |
| ➤ Working height | 950 mm. |
| ➤ Axis X fast speed | 80 m./min. |
| ➤ Axis Y fast speed..... | 70 m./min. |
| ➤ Axis Z fast speed | 30 m./min. |
| ➤ Woking speed | 15 m./min. |
| ➤ Accuracy..... | 0,01 mm. |
| ➤ Location tolerance | ± 0,03 mm. |
| ➤ Repeatability | ± 0,02 mm. |
| ➤ Pallet change average time..... | 18 seg. |

ROFIN SINAR DC 015 LASER UNIT

- | | |
|-------------------------------------|-------------------------|
| ➤ Power | 1.500 W. |
| ➤ Range | 150 W - 1.600 W |
| ➤ Excitation type | RF (Radio frecuency) |
| ➤ Wave length.... | 10,6 µm |
| ➤ Mode quality factor (k)..... | > 0,7 |
| ➤ Laser gas..... | Nitrogen and washed air |
| ➤ Focussing head..... | 5" y 7,5" |
| ➤ High pressure head | 2 Mpa (20 bars.) |
| ➤ Refrigeration system | 28,7 kWf |
| ➤ EFIFICIENCY – TICKNESS: | |
| - Steel (minimun/maximum) | 0,5 mm. / 12 mm. |
| - Stainless steel (minimun/maximum) | 0,5 mm./ 6 mm. |

Extra equipment:

- ECO LÁSER aspiration group.

(characteristics based according to technical data)