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		REF.	06561
	A CONTRACTOR	Machine	PLANE
200			WORKPIECE
V-08			SANDING
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Main Technical Data

- Maximum workpieces size (L x W x H) 2.000 x 100 x 50 mm
- ➢ Supply voltage 380 V − 50 Hz
- Installed power 10 kW
- > Approximate dimensions (L x W x H) 4.400 x 1.400 x 2.400 mm
- > Approximate weight 2.060 kg

MACHINE MAIN COMPONENTS:

Strong basic frame: adapt holder-pieces belt, sander units, electric box and rest of elements.

Fairing close with two access door to machine inner controlled by limit switch

Holder-pieces belt:

- Belt turn by means three-phase motor of 0,75 kW 1.500 rpm
- Electronic equipment for belt speed regulation between 3,18 ÷ 9,35 m/min
- Chiorino 2T12 U0-G25 belt conveyor length 5.000 mm width 150 mm
- 2 magnetic lower clamp systems for short pieces.
- 4 hold-down rollers with sprin for prevent the piece move on holder-pieces belt by the sanding action

2 sanding units:

- -Three-phase motor for belt turn of 4 kW 1.500 rpm
- -Electronic brake system for belt and emergency changes.
- -Traction pulley Ø 350 x 100 mm, contact pulley Ø 200 x 100 mm
- -Development belt 2.750 x 100 mm
- -Pneumatic belt tensioning
- -Centring belt by means manual handle

Discharge unit:

- -Movible exit table with wheels
- -Capacity for 4 pieces, maximum length 2 meters
- -Table with ramp, capacity for 4 pieces for to chrome until 500 mm
- (Characteristics based according to technical data)