



<b>Ref.</b>	06618
<b>Machine</b>	CNC DRILLING
<b>Brand</b>	IBARMIA
<b>Model</b>	30-CNC
	-COORDINATE TABLE MK-3
	-CNC FAGOR

**Main Technical Data**

➤ Drilling capacity on steel	Ø 30 mm
➤ Milling capacity cm <sup>3</sup> min	35
➤ Tapping capacity	M-30
➤ Table X longitudinal travel	600 mm
➤ Table Y transversal travel	400 mm
➤ Spindle Z maximum depth	215 mm
➤ Useful table dimensions	400 x 380 mm
➤ Maximum weight on table	600 kg
➤ Motor of 2 speeds. 500/1500 rpm 50 Hz	1,6 / 3,2 CV
➤ Speeds number	18
➤ Speeds range	45 – 2.550
➤ ISO taper nº – Balls clamping	40
➤ Fast forward of X - Y axis position	10.000 mm/min
➤ Fast forward of Z axis position	6.000 mm/min
➤ Centralized greasing	Yes
➤ Positioning accuracy in 300 mm	± 0,010
➤ Positioning repeatability in 300 mm	± 0,005
➤ Approximate weight	2.750 kg
(characteristics based according to technical data)	