



	Ref	06603
	Machine	PLASTIC INJECTION MOULDING
	Brand	SANDRETTO
	Serial	OTTO
	Model	Euromap 4850/2054

Main Technical Data

<ul style="list-style-type: none"> ➤ Euromap classification ➤ Screw diameter ➤ Estimated volumen injected ➤ Screw useful lenght ➤ Injection flow ➤ Plasticising flow ➤ Pressure on the material ➤ Engine torque of variable displacement ➤ Screw speed ➤ Hydraulic motor power ➤ Injection carriage stroke ➤ Number of termo-regulated zones (+ nozzle) ➤ Heating total power ➤ Mold clamping force ➤ Mold minimum tichkness ➤ Plane mobile stroke ➤ Plates dimensions ➤ Distance between columns (OxV) ➤ Columns diameter ➤ Extraction force ➤ Ejector stroke ➤ Cycles in vacuum (max / Euromap) ➤ Oil dynamic circuiti pressure ➤ Oil capacity ➤ Required freezeries for oil cooling ➤ Required water for oil cooling ➤ Electric motor power ➤ Total power installed ➤ Dimensions ➤ Approximate weight ➤ Max. weight mold on mobile plate recommended ➤ Max. weight mold recommended ➤ Min. diameter mold recommended ➤ It has Piovan feeder type S-45 with G35 programmer. 	<p>4850/2054 kN/cm³ 80 mm 1.500 cm³ 19,7 L/D 463 cm³/1” 82 g/1” 1.320 bar 4.056 ÷ 1.738 Nm 120 ÷ 281 rpm 60 HP 550 mm 4 + 1 27,3 kW 4.850 kN 250 ÷ 850 mm 830 mm 1.120 x 1.120 mm 740 x 740 mm 145 mm 87 kN 305 mm 20/11 n/1” 135 bar 750 l 13.440 frig/h 1,35 m³/h 45 kW 72,3 kW 9.280 x 2.550 x 2.070 mm 19.400 kg 2.000 kg 3.000 kg 630 mm</p>
---	---

(characteristics based according to technical data)