



# MAHEZASA MAQUINAS – HERRAMIENTA ZARAGOZA S.A.

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<b>Ref</b>	05575
<b>Machine</b>	WIRE-CUT EDM MACHINE
<b>Brand</b>	ONA
<b>Model</b>	PRIMA E 400
	5 Controlled axes
	Equipped with:
	- CNC
	- Automatic wire threader

## Main Technical Data

- X axis travel 600 mm
- Y axis travel 400 mm
- Z axis travel 400 mm
- U axis travel 80 mm
- V axis travel 80 mm
- Piece maximum size : X 1.200 mm  
Y 880 mm  
Z 400 mm
- Piece maximum weight 950 kg
- Conical cut angle (Z)  $\pm 18^\circ/100$
- Maximum conical cut angle  $30^\circ$
- Wire diameter 0.1 – 0.3 mm
- Wire features (naked brass) Cu 65% / Zn 37%
- Wire tensile strength 900 N/mm<sup>2</sup>
- Wire coil type DIN125 – DIN160
- Guid type Diamond closed
- Total weight 3.090 kg
- Espace requires (L x W x H) 2.812 x 2.552 x 2.495 mm

(Characteristics based according to technical data)