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	Ref	05575
	Machine	WIRE-CUT EDM MACHINE
	Brand	ONA
	Model	PRIMA E 400
		5 Controlled axes
		Equipped with: - CNC - Automatic wire threader
Main Technical Data		
➤ X axis travel ➤ Y axis travel ➤ Z axis travel ➤ U axis travel ➤ V axis travel ➤ Piece maximum size : X - Y - Z ➤ Piece máximo weight ➤ Conical cut angle (Z)..... ➤ Maximum conical cut angle ➤ Wire diameter ➤ Wire features (naked brass) ➤ Wire tensile strength..... ➤ Wire coil type ➤ Guid type ➤ Total weight ➤ Espace need (length x width x height)		600 mm 400 mm 400 mm 80 mm 80 mm 1.200 mm 880 mm 400 mm 850 kg ±18°/100 30° 0.1 – 0.3 mm. Cu 65% / Zn 37% 900 N/mm² DIN125 – DIN160 Diamond closed 3.090 kg 2.812 x 2.552 x 2.495 mm
(characteristics based according to technical data)		