



	Ref.	06749
	Machine	MIG/MAG WELDING Synergic-pulsed control
	Brand	GAR
	Model	GALA PULSE SYNERGIC 4000
		Equipped with :
		Torch and earth clamp
		Mounted on transport trolley

Main Technical Data

- Supply voltage U_1 3 ph 400 V 50 Hz; 15%
 - Maximum primary intensity $I_{1max} - I_{efec}$ 35 / 22 A
 - Maximum effective power (ED% 100%) 22 / 15 KVA
 - Welding intensity:
 - To 45% 400 A
 - To 60% 350 A
 - To 100% 300 A
 - 4 rollers x Ø 30 mm
 - Applicable wire Ø to 1,6 mm
 - Wire coil Ø 300 mm 15 kg
 - Wire feeding motor 42 V / 70 W - Encoder
 - Maximum wire speed 24 m/min
- Power source (without rolley)
- Dimensions (L x W x H) 660 x 345 x 541 mm
 - Weight 45 kg

Other specifications:

-) Welding parameters synergic control (MMA-MIG-MAG)
-) Pulsed current (TIG-MIG-MAG)
-) Pulsed system 2T-4T-4TS
-) Control of final wire length
-) Control of anti-spatter ramp

Optional equipment:

-) Cooling unit
-) Air-cooled torch

(Characteristics based according to technical data)