



Ref	06895
Machine	COLUMN SUBMERGED ARC WELDING
Brand	LINCOLN
	3 METERS X 3 METERS

Installation description:

❖ **Welding column:**

- With speed shifter in all movements.

❖ **Welding equipment:**

- Submerged Arc Welding, brand Lincoln, model Idealarc R-35
- Duty cycle to 60%: 650 Amp
- Duty cycle to 80%: 600 Amp
- Voltage: 220/380/440 V

❖ **Equipment:**

- Welding turning rolls of 10 Ton

(Characteristics based according to technical data)