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REF.	06947
Machine	CNC PUNCHING MACHINE
Brand	DANOBAT
Model	P1317
	OF 27 STATIONS
	Equipped with.
	- Fagor 8070 Control
	- Feeder
	- Output device

Main Technical Data

CYLINDER DESCRIPTION:

- Punching capacity 30 Tm
- Maximum thickness 6 mm
- Overall stroke 40 mm
- Actual stroke 35 mm
- Hydraulic cylinder Ø 130 x Ø120 mm
- Working pressure 280 bar
- Number of hits (step 1 mm cylinder stroke 3 mm) 750 hits/min
- Positioning resolutions 0,1mm

AUTOMATIC CLAMPS:

- Maximum thickness 6 mm
- Working pressure 6 bar
- Pneumatic cylinder Ø 50 x Ø 16 mm
- Clamping force per claw ~ 280 kg

PIECE DESCRIPTION:

- Maximum length folded 2.510 mm
- Maximum diagonal format 3.000 mm
- Inlet format: Length 425 2.650 mm / Width 2001.500 mm
- Thickness: Minimum 0,5 – Maximum 1,5 mm
- Minimal flange in first fold 5 mm
- Maximum height folded 125 mm
- Maximum re-entry flange 50 mm

GENERAL FEATURES:

- Number of turret stations 27
- Number of auto-index tools 4
- Tools A 5 B 40 C 100 D 89
- X axis travel 1.600 mm / Y axis travel 1.250 mm
- Format maximum: X axis 1.600 mm Y axis 1.250 mm
- Voltage 400 V 50 Hz
- Power 25 kVA
- Required space 10.073 x 6.500 mm
- Approximate weight 15 Ton

(Characteristics based according to technical data).

