



<b>Ref</b>	05652
<b>Machine</b>	MIG WELDING MACHINE
<b>Brand</b>	GAR
<b>Model</b>	GALA MIG 4007
	Equipped with:
	- 4 rollers wire-feed unit D-20 A
	-Torch
	-Earth clamp

### Principales características técnicas

- Input voltage  $U_1$  (3 ph 230/400 V)
- Maximum absorbed power  $P_{1max}$  18 KVA
- Maximum input intensity  $I_{1max}$  45 A / 26 A
- Maximum effective intensity  $I_{1max}$  35 A / 20 A
- Power factor ( $\text{Cos } \phi$ ) 0.95
- Continuous adjustment margin MIG/MAG  $I_{2min} - I_{2max}$  25 – 280 A
- Staggered voltage control 3 x 10
- Number of mig reactance taps 3
- MIG welding Intensity  $I_2$  ED=100% 295 A
- MIG welding Intensity  $I_2$  ED= 60% 380 A
- Parameter measuring system V-I Digital
- Protection class IP 21
- Forced ventilation
- Approximate weight 150 kg

(Characteristics based according to technical data)