



Ref	06193
Máquina	MIG WELDING MACHINE
Marca	GAR
Modelo	GALA MIG 3007
	Equipped with:
	- Wire-feed unit D-12 A
	-Torch
	-Welding earth clamp
	-Transpor trolley

Principales características técnicas

- Input voltage U_1 (3 ph 230/400 V)
- Maximum absorbed power P_{1max} 12,6 KVA
- Maximum input intensity I_{1max} 31,5 A / 18 A
- Maximum effective intensity I_{1max} 24,5 A / 14 A
- Power factor ($\cos \phi$) 0.95
- Continuous adjustment margin MIG/MAG $I_{2min} - I_{2max}$ 35 – 300 A
- Staggered voltage control 2 x 10
- Number of mig reactance taps 2
- MIG welding Intensity I_2 ED=100% 230 A
- MIG welding Intensity I_2 ED= 60% 300 A
- Protection class IP 21
- Forced ventilation
- 2 rollers wire-feed unit D-12 A x Ø 40 mm
- Wire diameters Ø 0,6 – 0,8 – 1,0 – 1,2 mm
- Welding wire coil Ø 300 mm – 20 kg
- Maximum wire speed 19 m/min
- Traction motor 24 V =; 40 W
- Approximate dimensions (L x W x H) 1.060 x 665 x 1.450 mm
- Approximate weight 135 kg

(Characteristics based according to technical data)