



# MAHEZASA MAQUINAS – HERRAMIENTA ZARAGOZA S.A.

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<b>Ref</b>	05288
<b>Machine</b>	TWO-CYLINDERS IRONWORKER
<b>Brand</b>	GEKA
<b>Model</b>	HYD-55/S
	Equipped with:  -Production pack

## Main Technical Data

### Shear for flatbars:

- Flatbar with slight deformation 300 x 15 mm / 200 x 20 mm
- Length of blade 305 mm
- Square bar 25 mm
- Working height 880 mm

### Shears for profiles:

- Shearing power 1.100 kN
- L at 90° shear without deformation 120 x 120 x 10 mm
- L at 45° 70 x 70 x 7 mm

### Shear for solid bars:

- Round bar Ø 40 mm
- Square bar 40 mm

### Notching:

- Plate thickness 10 mm
- L of 100 mm
- Depth 90 mm
- Width 42 mm

### Punching:

- Punching power 550 kN
- Maximum capacity with quick change Ø 40 x 10 mm  
and die with gooseneck die holder Ø 20 x 20 mm
- Throat depth 250 mm
- Stroke 60 mm
- Work height 1.085 mm
- Approx. weight 1.390 kg

(Characteristics based according to technical data)